



(866) 779-2673

HOW TO ATTACH THE M12 FUEL DRILL TO C12 TENSIONER

STEP 1



Cut slot in drill shaft

STEP 2



Slot needs to be .600" deep

STEP 3



Slot also needs to be .203" wide

STEP 4



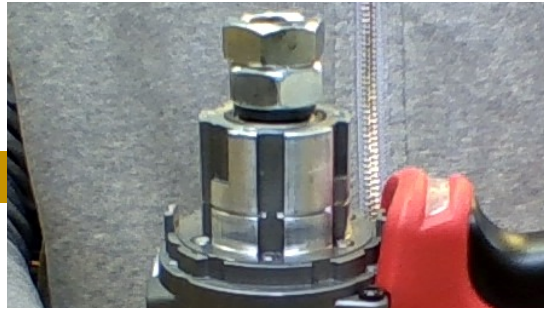
Attach two nuts on to drill shaft with red loctite.

STEP 5



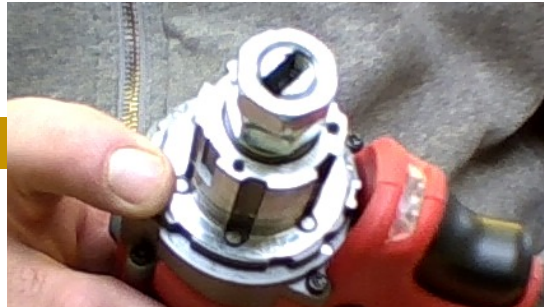
Remove drill selector ring and clutch plates.

STEP 6



Grind drill shaft flush with the top of the nuts.

STEP 7



Make sure the pins do not fall out of the drill.

STEP 8



Slide drill into collar and clamp together.

STEP 9



Drill 3/16" hole in the neck of the collar.

STEP 10



Install roll pin into 3/16" hole with a punch and hammer.



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