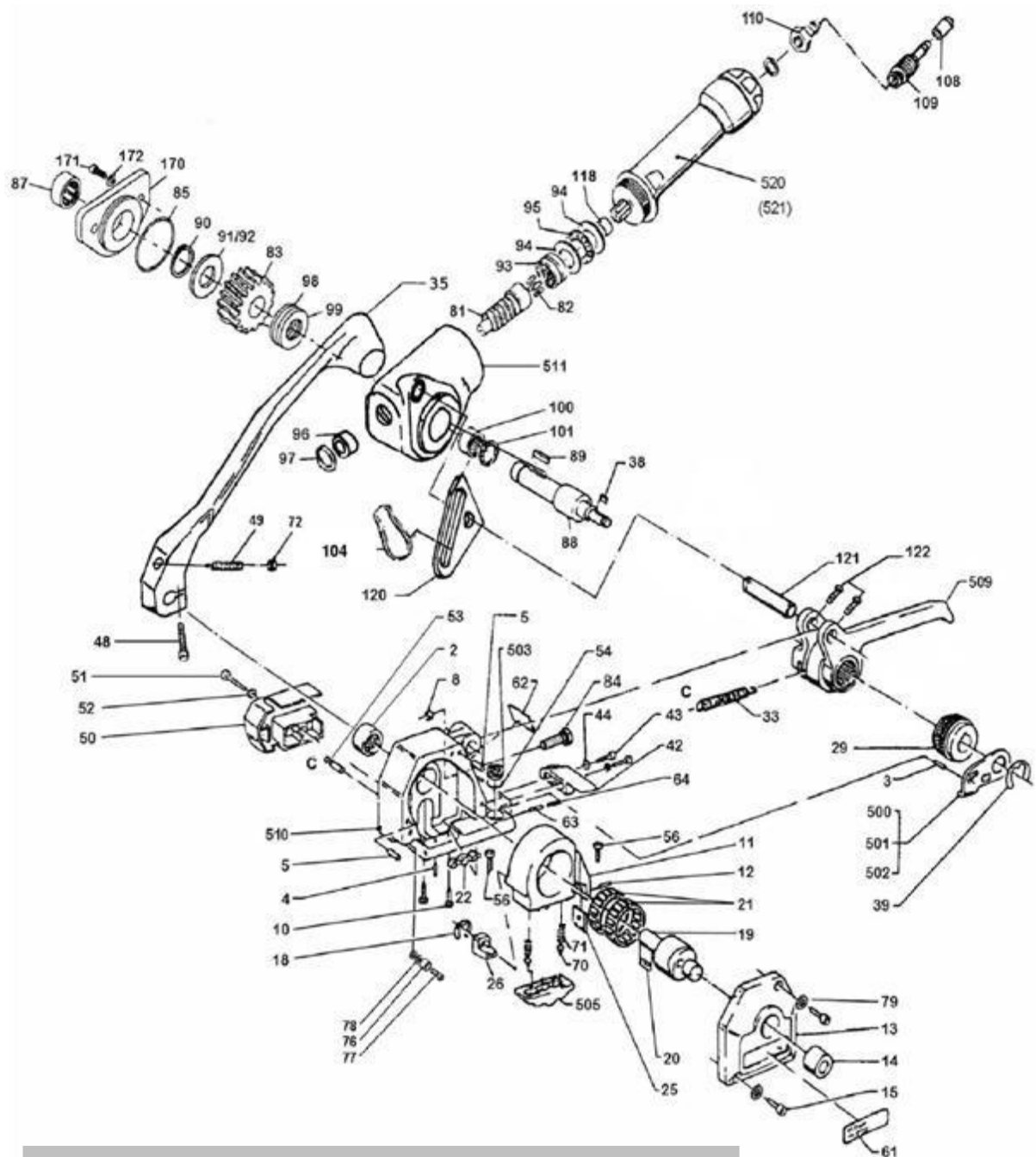


12. Exploded drawing



Screws who are fixed with LOCTITE 242, are marked gray in the spare parts list.

13. Spare parts list

Pos.	Description	St. Pcs. Pc.	
2	Needle sleeve	1	
3	Pin Ø4m6 x 12	1	
4	Pin Ø4m6 x 12	1	
5	Pin Ø6m6 x 18	2	
8	Nut – M6	1	
10	Screw – M3 x 8	2	
11	Upper jaw holder	1	V
12	Pin – Ø3 x 10	1	
13	Cover	1	
14	Needle bushing	1	
15	Screw M6 x 12	2	
18	Washer – 10	1	
19	eccentric shaft	1	
20	Feather key A 5 x 5 x 16	1	
21	Needle ring	2	
22	Lower jaw	1	V
25	Cutter	1	V
26	Ejector pin	1	V
29	Tension wheel	1	V
33	Tension spring	1	V
35	Cutting lever	1	
38	Feather key A 5 x 5 x 18	1	
39	Washer – 12	1	
42	rear strap guide	1	V
43	Screw M5 x 10	2	
44	Washer – S5	2	

Pos.	Description	St. Pcs. Pc.	
48	Screw M6 x 20	1	
49	Thread pin M6 x 45	1	
50	Cover	1	
51	Screw M5 x 30	1	
52	Washer – S5	1	
53	Pin – C4 x 16	1	
54	O-Ring B 13 x 2	1	
56	Screw M 4 x 10	2	
61	Name plate	1	
62	CE sign	1	
63	Pin Ø3m6 x 20	1	
64	Threaded Pin M4 x 4	1	
67	Nameplate	1	
70	Ejector pin	4	V
71	Pressure spring	4	V
72	Nut – M6	1	
76	Strap guide front	1	V
77	Screw M5 x 16		
78	Washer	2	
79	Washer – S6	2	
81	Worm	1	
82	Pin Ø4m6 x 12	4	
83	Worm wheel	1	
84	Adjusting screw	1	
85	O-ring B45 x 1,5	1	
87	Needle bushing	1	
88	Transport shaft	1	
89	Feather key A6 x 6 x 24	1	
90	Safety ring	1	

Pos.	Description	St. Pcs. Pc.	
91	Key washer	1	
92	Key washer	1	
93	Needle bearing	1	
94	Shaft washer	2	
95	Axial needle washer	1	
96	Needle bushing	1	
97	Safety ring	1	
98	Counter washer	1	
99	Axial needle bearing	1	
100	Needle sleeve	1	
101	Gasket	1	
104	Carabine hook	1	
108	Plunger cap	1	
109	Hose coupling	1	
110	Fitting R ¼ "	1	
118	Centering bush	1	
120	Bracket	1	
121	Bolt	1	
122	Screw M5 x 8	2	
170	Gear unit cover	1	
171	Screw M6 x 12	2	
172	Washer – S6	2	
500	Strap guide, compl. 13mm	1	V
501	Strap guide, compl. 16mm	1	V
502	Strap guide, compl. 19mm	1	V
503	Gripper plate	1	V
505	Upper jaw, compl.	1	V
509	Rocker compl.	1	
510	Frame compl.	1	V

Pos.	Description	St. Pcs. Pc.	
511	Gear housing compl.	1	
520	Motor with turning valve	1	
521	Motor with turning valve, recondition	1	

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