



10 Important Operation Tips

- 1) **Insert Battery all the way down to hear a click sound and see the Release Button has popped up** – To prevent surge or tool power shut down during operation.
- 2) **Never Tension or Seal without straps.**
- 3) **When using a new tool or using tool on new straps – Do Not overset the tool, must Pre-test Tension in Manual Mode starting from a lower level**, then change to Auto Mode to prevent scratches and slippage. Also Pre-test Sealing starting from a lower level to prevent over-melting the joint.
- 4) Must check tool is equipped with correct Strap Guides (front/rear), and must inserting straps completely within the Strap Guides (front/rear) – To prevent insufficient tension or insufficient Seal.
- 5) Do not over trickle in Manual Tension mode – To prevent slippage on strap and prevent residue buildups on the FeedWheel.
- 6) **If tool slips on straps or fails to tension – Must check and clean the FeedWheel and the Bottom Tension Grippers with air gun or with the enclosed brush completely before the next cycle. Please reduce tension setting and pre-test based on strap quality, specification and strength is necessary.**
- 7) Press the Sealing Button all the way down in one direct motion to perform sealing. **If tool fails to seal sufficiently – Must check and clean the Bottom Seal Gripper to make sure there is free-range of movements.**
- 8) After Seal, must wait for tool to finish cooling countdown before removing tool – To prevent insufficient sealing efficiency.
- 9) Must lift the Operation lever all the way up before removing tool away from straps – To prevent damaging the Side Cover and Rear Strap Guide Axis.
- 10) Remove Battery when tool is not in use.